

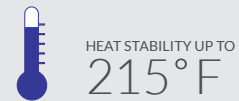
# Technical Data

## Volara<sup>®</sup> Type AF

### PRODUCT DEFINITION

Volara type AF was developed to meet certain federal, military, and industry requirements on the flammability of cellular plastics. The data present here shows its performance when tested in accordance with these test methods. It should be understood that laboratory tests do not represent actual fire conditions.

Volara type AF is an irradiation crosslinked polyethylene foam with a continuous smooth surface, fine cell structure, excellent mechanical properties.



HEAT STABILITY UP TO  
**215°F**



ROLL AND SHEET  
**FORM**



**C** CUSTOM  
COLORS AVAILABLE

### PRODUCT CHARACTERISTICS

- General purpose foams
- Excellent chemical resistance
- Excellent mechanical properties
- Ideal for gasket applications
- Laminates to 2" available

### PRODUCT FORM

Produced both roll and sheet form  
Density: 2pcf  
Thickness range:  
• Rolls: 1/8" to 5/8"  
• Sheets: 1/2" to 1.5"  
Standard wide is 60" (Other widths are also available)  
Standard colors are natural-white and black  
• Custom colors are available on request

### FLAMMABILITY PROPERTIES

- FMVSS-302 Motor Vehicle: PASS  
• Horizontal burn rate < 4.0 ipm  
FAR 25.853(a): PASS  
• Amdt 25-116 App F Part I(a)(1)(ii)  
• Vertical <8 in. length <15 sec.  
UL94 for Foamed Plastics: 94HF-1  
• Horizontal, Ratings: HBF-SE < 1.5 ipm  
• HF-1, NBR-0 drips do not ignite  
ASTM E-84/2003: 1/8"  
• Flame Spread Index: 5  
• Smoke Developed Index: 75

### APPLICATIONS



Transportation  
Industry



General  
Industrial



Industrial  
Tape



Recreation  
& Leisure



Packaging  
Dunnage



Aviation &  
Aerospace



Medical Tape  
& Healthcare

### Michigan Location

Sekisui Voltek, LLC  
17 Allen Avenue  
Coldwater, MI 49036

www.SekisuiVoltek.com  
Tel: (800) 544-2254  
Fax: (517) 279-8562

Fine-celled, Irradiation cross-linked, Polyolefin  
Foam

# Volara® AF

TYPICAL PROPERTIES OF VOLARA AF		
	2AF .125"	4 AF .125"
Compression Strength , PSI		
(lb / sq-in) @ 25% deflection	5	10
(lb / sq-in) @ 50% deflection	14	21
Tensile Strength, PSI		
(lb / sq-in) Machine Direction	59	126
(lb / sq-in) Cross-Machine Direction	34	83
Tensile Elongation		
(%) Machine Direction	111	177
(%) Cross-Machine Direction	96	119
Tear Resistance		
(lb / in) Machine Direction	6	16
(lb / in) Cross-Machine Direction	11	24
Compression Set		
% Original Thickness	33	23
Thermal Stability		
AVE MD% 24 hrs @ 158°F dimensional change	-1.3	-0.97
AVE CD% 24 hrs @ 158°F maximum, no load	-0.8	-0.43

February, 2017

### NOTE:

This data represented on this technical data sheet should be used as a guideline for product selection. This data is not intended to represent, replace or be used as a proxy for a specific productsales specification. The physical properties are averages based on limited production runs and are subject to change as additional data becomes available.